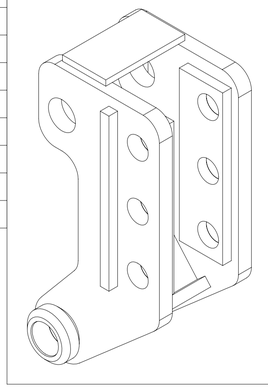
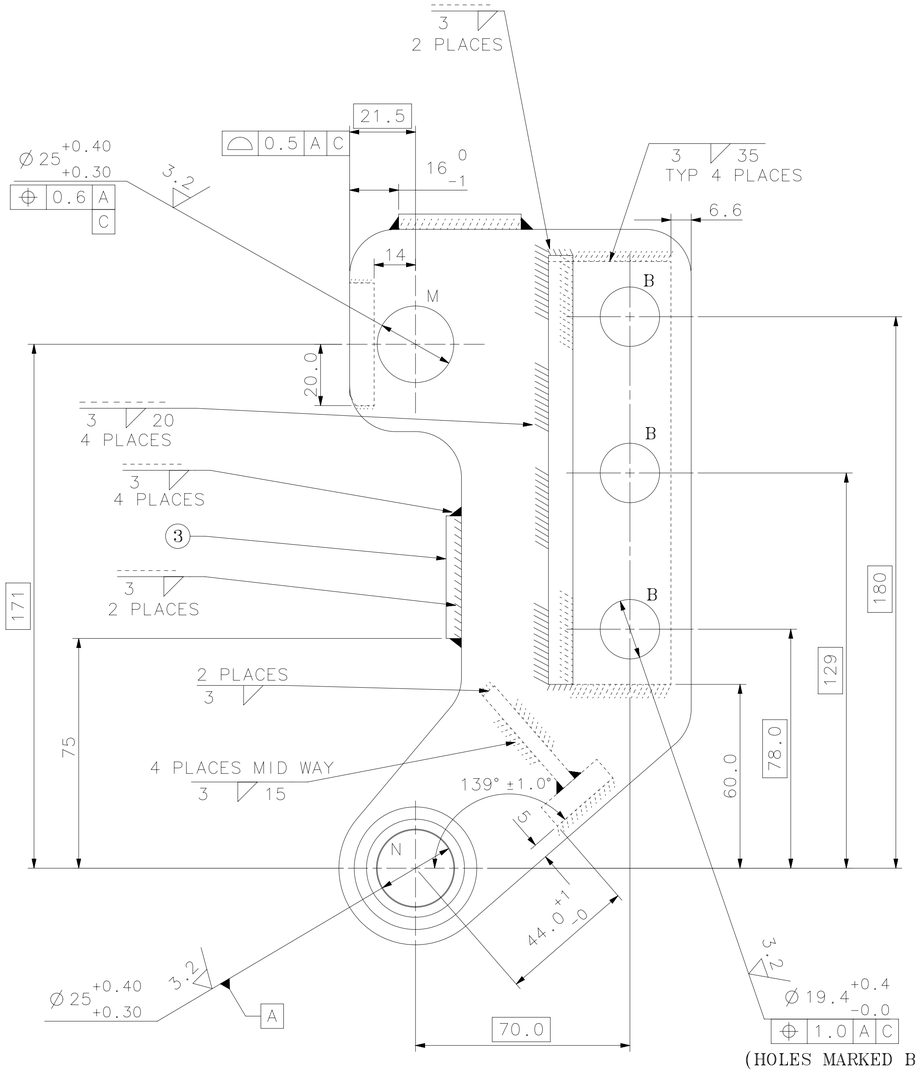
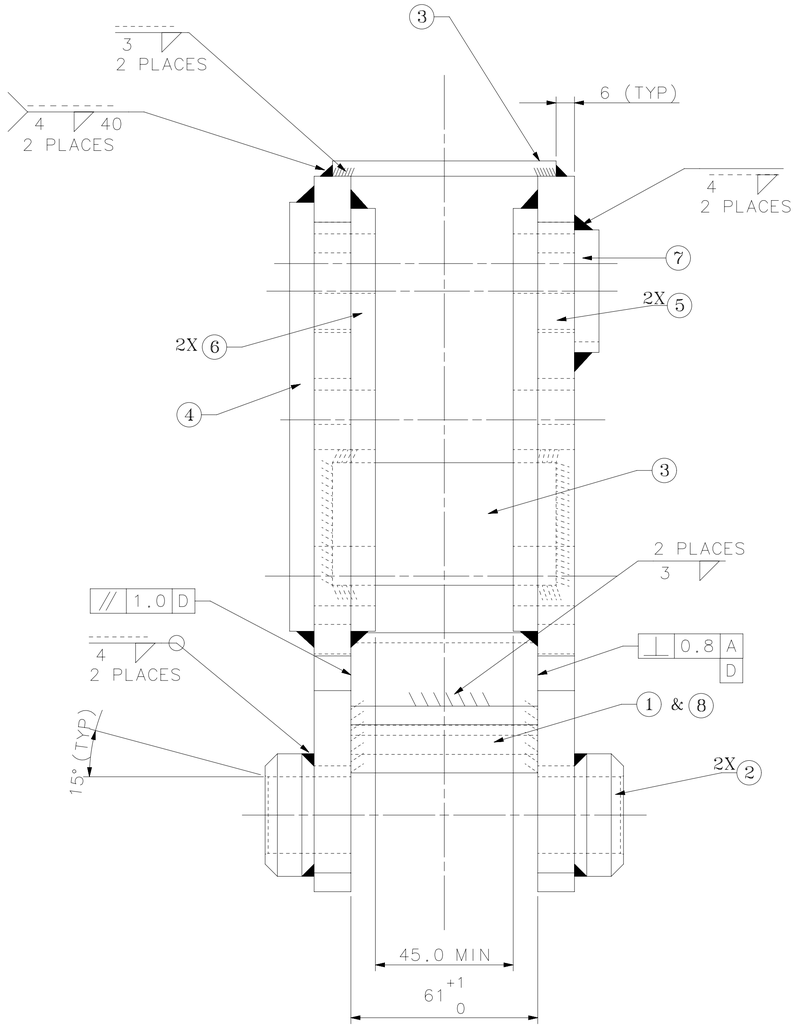
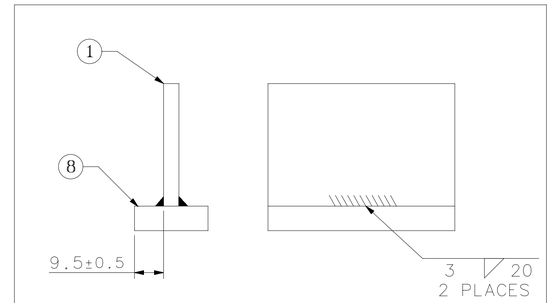
SR.NO.	PART NO.	PART DESCRIPTION	QTY
1	007213057D1	BRACKET DRAFT SENSING PLATE 1	1
2	007213058D1	BRACKET DRAFT SENSING BUSH	2
3	007213059D1	BRACKET DRAFT SENSING PLATE 2	2
4	007213060D1	BRACKET DRAFT SENSING PLATE 3	1
5	007213061D1	BRACKET DRAFT SENSING PLATE 4	2
6	007213062D1	BRACKET DRAFT SENSING PLATE 5	2
7	007213063D1	BRACKET DRAFT SENSING PLATE 6	1
8	007213064D1	BRACKET DRAFT SENSING PLATE 7	1





(HOLES MARKED B)





SUB ASSEMBLY OF PART 1 AND PART 8

NOTE:-

1. REMOVE ALL SHARP EDGES AND BURRS.
2. MATERIAL IS SPECIFIED IN RESPECTIVE COMPONENT DRAWINGS.
3. HOLES MARKED 'B','M',AND 'N' TO BE COAXIAL WITHIN 0.2 ON BOTH PLATES.
4. ENSURE THAT THERE IS NO IRREGULAR WELDING AND AVOID SPATTER.
5. ASSEMBLY SHOULD BE PRIMED AS PER PS 529 PROCEDURE 2.
6. CO_2 WELDING AS PER PS-608.

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000011702	AE		REDRAWN FOR CHILD PART RELEASE	SRD	NVC	RAW	08/06/17
600000010579	AD		REDRAWN WITH 3D REF.	MKB	NVC	RAW	10/12/15

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS									
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE	IX.XXX	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	IX.XX	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	IX.X	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	IX	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								
	OVER	-	10	50	120	400			
	UPTO	10	50	120	400	-			
f FINE	IX.XXX	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'			
m MEDIUM	IX.XX								
c COARSE	IX.X	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'			
v VERY COARSE	IX	±3°	±2°	±1°	±0° 30'	±0° 20'			

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A1

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : ER500000000535

PART NO. : 007202073D11

PART NAME : DRAFT SENSING BRACKET

MATERIAL : SEE NOTE

HEAT TREATMENT : NONE

	NAME	SIGN	DATE
CAD ENGG.	LYD	LYD	05/01/05
DESIGNER	LYD	LYD	05/01/05
CHECKER	JCS	JCS	05/01/05
APPR.BY	BUB	BUB	05/01/05

FIRST USED TRCR. MODEL 6520

SCALE 1 : 1

SHEET 1 OF 2

UNIT QTY. : 1

WEIGHT : 4.96kg.